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Pseudoenantiomeric oxetane δ-amino acid scaffolds derived from L-rhamnose and D-xylose: D/L-alanine-D-serine and glycine-L-serine dipeptide isosteres

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Abstract—A series of oxetane δ -amino acid scaffolds derived from L-rhamnose and D-xylose provide a new class of templated sugar amino acids (SAA), which can be considered as D/L-alanine-D-serine and glycine-L-serine dipeptide isosteres. 2004 Elsevier Ltd. All rights reserved.

1.Introduction

The preparations of the diastereomers of 1 from L-rhamnose and of the pseudoenantiomeric esters 2 and 3 from D -xylose provide oxetane δ -amino acid scaffolds suitable for incorporation as peptidomimetics. On hydrogenation, methyl esters 1 form amines 4 (in which the primary amine is attached to a secondary carbon), which are stable enough to use as building blocks. However, the corresponding methyl esters 2 give amines 5, which tend to oligomerise. For the use of these building blocks, it is therefore necessary to use the more hindered isopropyl esters 3 allowing access to amines 6 as stable synthetic intermediates.

Sugar amino acids (SAAs) constitute an important class of peptidomimetics in both their potential as library building blocks¹ and their innate predisposition to induce novel secondary structures.[2](#page-10-0) In particular, it is well established that δ -SAAs can act as conformationally restricted dipeptide isosteres. Saturated 7[3](#page-10-0) and unsaturated $8⁴$ $8⁴$ $8⁴$ pyranose and furanose $9⁵$ $9⁵$ $9⁵$ SAA scaffolds have been extensively studied but there are no previous reports of the corresponding oxetanose derivatives 10.

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L-Rhamnose may be efficiently converted into the benzylidene acetal $12,67$ a key intermediate for the preparation of a series of oxetane β -amino acids (Scheme 1).^{[8](#page-10-0)} Introduction of an azide functionality with retention of configuration at C-5 of 12 provided scaffolds 11 and 14, both of which may be viewed as conformationally restricted mimetics of L-alanine-D-serine; in contrast, when the nitrogen function was introduced with an inversion of configuration in 12, the D-alanine-D-serine scaffolds 13 and 15 were accessible.

The approach to the pseudoenantiomeric scaffolds for Gly-L-Ser 17 and 18 relied on a short and efficient synthesis of the benzylidene oxetane 16 from μ -xylose,^{[9,10](#page-10-0)} which may be further elaborated to the target building blocks (Scheme 2).

The synthetic strategy described herein of using acetal protection, limits the targets to oxetane scaffolds, which have the C-2 and C-4 carbon substituents *trans* to each other. This is the consequence of the shortest sequences for the synthesis of oxetane carboxylates from sugar lactones requiring a *cis* relationship between the efficient protection of C-3 and C-5 OH groups of the incipient oxetane as an acetal. All efficient ring contractions of sugar triflates α - to the lactone carbonyl result in the C-2 carboxylate being *trans* to the C-3 oxygen.⁶ In the case of δ -amino acids containing a THF ring, secondary structural features are usually established in short homooligomers from 2,5-cis substituted THF SAAs;^{[11](#page-10-0)} in contrast there is only one case where a 2,5-trans sub-stituted THF SAA gives rise to a helical structure.^{[12](#page-10-0)} A different [and more lengthy] protecting group strategy to that used in the present work is required for the synthesis of cis-2,4-disubstituted oxetanes.

2.Results and discussion

2.1. Synthesis of D/L-Ala-D-Ser oxetane dipeptide isosteres from L-rhamnose

For the preparation of D-Ala-D-Ser scaffolds, it is necessary to introduce a nitrogen function at C-5 of L-rhamnose with a single inversion of configuration. While aqueous hydrolysis of 12 gave diol 19 in good yield, attempts to discriminate between the C-3 and C-5 hydroxyl groups were unsuccessful [\(Scheme 3](#page-2-0)). The reaction

Scheme 1. D/L -Alanine-D-serine dipeptide isosteres derived from L-rhamnose.

Scheme 2. Glycine-L-serine dipeptide isosteres derived from D-xylose.

Scheme 3. Reagents and conditions: (i) see text and Ref. [7](#page-10-0); (ii) tert-BuMe₂SiOSO₂CF₃, pyridine, CH₂Cl₂; (iii) H₂, Pd black, MeOH; (iv) Ph₃P, EtO₂CN=NCO₂Et, DPPA, THF; (v) Tf₂O, pyridine, CH₂Cl₂; (vi) CF₃CO₂Cs, MeCOEt; (vii) H₂, Pd black, MeOH; (viii) H₂, Pd black, dioxane.

of 19 with TBDMS chloride and TBDMS triflate under a variety of conditions gave approximately a 1:1 mixture of the two monosilyl derivatives 20 and 21, which were difficult to separate (Scheme 3). It is clear that such a procedure was not a feasible way to make large quantities of 20 meaning that a different strategy had to be employed.

Reduction of the benzylidene acetal 12 with triethylsi-lane in the presence of triflic acid^{[13](#page-10-0)} gave a highly regioselective reductive cleavage to form the 5-O-benzyl ether 22 in 82% yield;^{[7](#page-10-0)} this efficient procedure allowed 22 to be the key intermediate for the D-Ala-D-Ser building blocks. Treatment of alcohol 22 with TBDMS triflate gave silyl ether 24 (97% yield), which on hydrogenation in the presence of palladium black in methanol afforded L-rhamnonate 20 (99% yield) in which only the C-5 hydroxyl group is unprotected. A Mitsunobu reaction of the L-rhamnonate 20 with diphenylphosphorylazide (DPPA), triphenylphosphine and diethyl azodicarboxylate (DEAD) introduced an azide at C-5 with a single inversion to give the required D-gulonate 25 in 70% yield. The overall yield of TBDMS protected 2,3-trans-D-Ala-D-Ser dipeptide scaffold 25 from the benzyl ether 22 was 67%.

Inversion of the configuration of the hydroxyl group in the oxetane ring by an efficient S_N2 reaction allows access to the 2,3-cis-D-Ala-D-Ser dipeptide scaffold 30. Esterification of alcohol 22 with trifluoromethanesulfonic (triflic) anhydride in dichloromethane in the presence of pyridine to the corresponding triflate 23 (98% yield), and subsequent treatment with caesium trifluoroacetate in butanone, gave L-altronate 26 in 95% yield. Reaction of 26 with TBDMS triflate afforded silyl ether 27 (95% yield), which on hydrogenolysis of the benzyl ether in dioxane gave access to alcohol 28 (99% yield); hydrogenolysis in methanol was accompanied by substantial loss of the silyl protecting group to give 29. Introduction of an azide function in 28 by the Mitsunobu reaction formed the 2,3-cis-D-Ala-D-Ser dipeptide scaffold 30 (91% yield) in an overall yield of 80% from 22 (Scheme 3).

The introduction of a nitrogen function at C-5 of Lrhamnose with two inversions of configuration was required for the generation of the L-Ala-D-Ser scaffolds ([Scheme 4\)](#page-3-0). Bromination of benzylidene oxetane 12 by N-bromosuccinimide (NBS) in the presence of barium $carbonate$ (Hanessian–Hullar conditions¹⁴) gave a highly regioselective ring opening with an initial inversion at C-5 to form bromobenzoate 31 in 86% yield. Reaction of bromide 31 with sodium azide in DMSO proceeded with a second inversion at C-5 to give the azidorhamnonate 32 in 65% yield. Attempts to remove the benzoate protecting group in 32 by transesterification with methoxide resulted in a retro-aldol reaction of the product (this reaction is discussed in more detail in regard to the xylose-derived azidoesters below); accordingly both the ester functionalities in 32 were hydrolysed with aqueous sodium hydroxide in tetrahydrofuran with the resulting sodium salt treated with methanolic

Scheme 4. Reagents and conditions: (i) NBS, BaCO₃, CCl₄; (ii) NaN₃, DMSO; (iii) NaOH, H₂O, THF; then HCl, MeOH; (iv) tert- $BuMe_2SiOSO_2CF_3$, pyridine, CH_2Cl_2 ; (v) Tf₂O, pyridine, CH_2Cl_2 ; (vi) CF_3CO_2Cs , MeCOEt.

hydrogen chloride to form the deprotected azidoester 11, in which the OH at C-3 is trans to the C-2 carboxylate, 11 (89% yield). Reaction of alcohol 11 with TBDMS triflate gave the target azidorhamnonate 35 (87% yield; 43% overall yield from 12).

The azido-L-altronate 15, with the OH at C-3 cis to the C-2 carboxylate, was prepared by an efficient S_N^2 displacement of the triflate at C-3 of the oxetane ring in 11. Esterification of the rhamnonate alcohol 11 with triflic anhydride gave the corresponding triflate 34 (100% yield), which on treatment with caesium trifluoroacetate in butanone gave the altronate alcohol 15 (99% yield). The structure of azidoalcohol 15, which from L-rhamnose involved five highly efficient inversions of configuration—two S_N^2 displacements at C-5, a double inversion at C-2 and a single inversion at C-3—was firmly established by X-ray crystallographic analysis.^{[15](#page-10-0)} Further treatment of alcohol 15 with TBDMS triflate

afforded the target 2,3-cis- L-Ala-D-Ser dipeptide scaffold 33 (99% yield).

2.2. Synthesis of oxetane dipeptide isosteres from D-xylose

The benzylidene oxetane 16 (derived from D-xylose) with NBS in carbon tetrachloride in the presence of barium carbonate gave the bromobenzoate 36 in 81% yield as previously described (Scheme 5).^{[9](#page-10-0)} Reaction of bromide 36 with sodium azide in DMF produced azide 37 (89% yield). Attempts to remove the benzoate ester function in 37 by transesterification were unsuccessful; treatment of 37 with sodium methoxide in methanol gave a number of products, at least some of which arose from a reverse aldol reaction following ester exchange of the benzoate. The major product isolated in 37% yield had IR and NMR spectra consistent with the structure shown for 38. The base-catalysed reverse aldol could

Scheme 5. Reagents and conditions: (i) NBS, BaCO₃, CCl₄; (ii) NaN₃, DMF; (iii) NaOMe, MeOH; (iv) NaOH, H₂O, THF; then MeOH, HCl; (v) Me₂CHOH, p-TSA; (vi) Tf₂O, CH₂Cl₂, pyridine; (vii) CF₃COOCs, MeCOEt; (viii) tert-BuMe₂SiOSO₂CF₃, pyridine, CH₂Cl₂.

be avoided by aqueous hydrolysis of both esters with aqueous sodium hydroxide; the resultant sodium salt 42 with hydrogen chloride in methanol afforded methyl ester 41 (90% yield). Reaction of methyl ester 41 with p -TSA in isopropanol resulted in transesterification to the isopropyl ester 40 (88% yield), which on treatment with TBDMS triflate gave the 2,3-trans-Gly-L-Ser dipeptide scaffold 45 (98% yield) ([Scheme 5](#page-3-0)).

Scaffold 44 in which the C-3 oxygen is *cis* to the carboxylate was prepared from 40 by conversion to triflate 39 (96% yield), after which an efficient S_N 2 displacement by caesium trifluoroacetate in butanone afforded the inverted alcohol 43 (98% yield). Finally protection of alcohol 43 by treatment with TBDMS triflate gave the target scaffold 44 in 48% yield.

3.Conclusion

A series of dipeptide isosteres based on oxetane δ -amino acid scaffolds were prepared in short efficient sequences from L-rhamnose and D-xylose by a series of highly regioselective reactions and S_N2 displacements. The scaffolds from L-rhamnose may be viewed as L-Ala-D-Ser and D-Ala-D-Ser and dipeptide isosteres; they may also be viewed as isosteres for D/L-Ala-D-lactate. The use of acetals for protection in the construction of the oxetane ring provided high yield short sequences but has the consequence that all the amino acids described have the carbon chain at C-4 of the oxetane ring trans to the carboxylate at C-2. A lengthier sequence with a different protecting group strategy, which allows the synthesis of oxetanes in which the C-2 and C-4 chains of the oxetane are cis to each other, together with the synthesis of homooligomers of oxetane δ -amino acids and studies on their secondary structures,^{[16](#page-10-0)} will be reported in due course.

4.Experimental

Tetrahydrofuran was distilled under an atmosphere of dry nitrogen from sodium benzophenone ketyl or purchased dry from the Aldrich Chemical Company in Sure/Seal™ bottles; dichloromethane was distilled from calcium hydride; pyridine was distilled from calcium hydride and stored over dried 3A molecular sieves; hexane refers to 60–80 °C petroleum ether; water was distilled. N,N-Dimethylformamide was purchased dry from the Aldrich Chemical Company in Sure/Seal™ bottles. All other solvents were used as supplied (analytical or HPLC grade) without prior purification. Reactions performed under an atmosphere of nitrogen or hydrogen gas were maintained by an inflated balloon. pH 7 Buffer was prepared by dissolving KH_2PO_4 (85 g) and NaOH $(14.5 g)$ in distilled water (950 mL) . All other reagents were used as supplied, without prior purification. Thin layer chromatography (TLC) was performed on aluminium sheets coated with 60 F_{254} silica. Sheets were visualised using a spray of 0.2% w/v cerium (IV) sulfate and 5% ammonium molybdate in 2M sulfuric acid. Flash column chromatography was performed on Sorbsil C60 40/60 silica. Melting points were recorded on a Köfler hot block and are uncorrected. Nuclear magnetic resonance (NMR) spectra were recorded on a Bruker AM 500 or \angle AMX 500 (¹H: 500 MHz and ¹³C: 125.3 MHz) or where stated on a Bruker AC 200 $(^1H:$ 200 MHz and ¹³C: 50.3 MHz) or Bruker DPX 400 (¹H: 400 MHz and ¹³C: 100.6 MHz) spectrometer in deuterated solvent. Chemical shifts (δ) are quoted in ppm and coupling constants (J) in Hz. Residual signals from the solvents were used as an internal reference. Infrared spectra were recorded on a Perkin–Elmer 1750 IR Fourier Transform, or Perkin–Elmer Paragon 1000 spectrophotometer using thin films on NaCl plates (thin film). Only the characteristic peaks are quoted. Low resolution mass spectra (m/z) were recorded using the following techniques: electrospray ionisation (ES), chemical ionisation $(CI, NH₃)$, or atmospheric pressure chemical ionisation (APCI). ES mass spectra were measured on a Micromass BioQ II-ZS mass spectrometer. CI mass spectra were recorded on a Micromass 500 OAT spectrometer. APCI mass spectra were recorded on a Micromass Platform 1 mass spectrometer via an 'Openlynx' system. High resolution mass spectra (HRMS) were recorded on a Micromass 500 OAT spectrometer by chemical ionisation (CI, $NH₃$) or a Waters 2790-Micromass LCT mass spectrometer by electrospray ionisation (ES) as stated. For ES mass spectra the spectrometer was operated at a resolution of 5000 full width half height. Positive ion spectra were calibrated relative to PEG with tetraoctylammonium bromide as the internal lock mass. Negative ion spectra were calibrated relative to poly-DL-alanine with Leu-enkephalin as the internal lock mass. Optical rotations were recorded on a Perkin–Elmer 241 polarimeter with a path length of 1 dm. Concentrations are quoted in g/100mL.

4.1. Methyl 2,4-anhydro-5-O-benzyl-3-O-tert-butyldimethylsilyl-L-rhamnonate 24

TBDMS triflate (0.87mL, 3.8mmol) was added dropwise to a stirred solution of the benzyl protected Lrhamnonate 22^7 22^7 (0.506 g, 1.90 mmol) and pyridine (0.61mL, 7.6mmol) in dichloromethane (12mL) at -20° C under nitrogen. The reaction mixture was allowed to stir for 20 min at -20° C, then warmed to 0 °C. After 2h, TLC (1:1, EtOAc/hexane) indicated the formation of a single major product $(R_f 0.64)$ and the absence of starting material $(R_f \ 0.40)$. The solution was diluted with dichloromethane (100mL), washed with water (23mL), dried over magnesium sulfate, filtered and the solvent removed. The residue was purified by flash chromatography (1:1, EtOAc/hexane) to give silyl ether 24 (0.70 g, 97%) as a clear oil. Found: C, 63.10; H, 8.47; C₂₀H₃₂O₅Si requires: C, 63.12; H, 8.48; $[\alpha]_{\text{D}}^{22} = +33.5$ (c, 1.25 in Me₂CO); v_{max} (NaCl) 2858– 2954 (C–H), 1737, 1758 (C=O); δ_H (CDCl₃, 400 MHz): 0.05, 0.09 $(2 \times s, 2 \times 3H, SiMe₂), 0.92$ (s, 9H, Si^tBu), 1.33 (d, 3H, H-6, J 6.4), 3.82 (s, 3H, $-CO_2Me$), 4.18 (dq, 1H, H-5, $J_{4,5} \approx J_{5,6} \approx 6.5$), 4.51 (d, 1H, PhCH₂O–, J_{GEM} 11.6), 4.62 (d, 1H, PhCH₂O–, J_{GEM} 11.6), 4.70 (dd, 1H, H-4, J 7.0, 5.8), 4.82–4.86 (m, 2H, H-2, H-3), 7.29–7.35 (m, 5H, Ph); δ_c (CDCl₃, 100.6 MHz): -4.66 $(-Si(CH_3)_{2})$, 15.13 $(C-6)$, 18.44 $(-SiCMe₃), 26.14 (SiC(CH₃)₃), 52.62 (-CO₂CH₃), 70.55$ $(C-2 \text{ or } C-3)$, 70.84 (PhCH₂O–), 72.84 (C-5), 86.20

(C-2 or C-3), 87.84 (C-4), 127.84–128.70 (Ph), 139.15 (C_{IPSO}) , 171.54 $(C-1)$.

4.2. Methyl 2,4-anhydro-3-O-tert-butyldimethylsilyl-Lrhamnonate 20

A solution of benzyl ether 24 (0.345 g, 0.907 mmol) in methanol (2.35mL) was stirred under hydrogen in the presence of palladium black (0.035 g). After 17 h, TLC (1:1, EtOAc/hexane) indicated the presence of one product (R_f 0.55) and no starting material. The reaction mixture was degassed, flushed with nitrogen and then filtered through Celite®. The solvent was removed to give silyl ether 20 (0.262 g, 99% yield) as a clear oil. Found: C, 53.82; H, 9.06; $C_{13}H_{26}O_5Si$ requires: C, 53.76; H, 9.02; $[\alpha]_D^{23} = +26.6$ (c, 0.70 in Me₂CO); v_{max} (NaCl) 3532 (O–H), 2931 (C–H), 1757 (C=O); $\delta_{\rm H}$ (CDCl₃, 400 MHz): 0.12, 0.14 $(2 \times s, 2 \times 3H, \text{Si}Me_2)$, 0.92 (s, 9H, Si^tBu), 1.24 (d, 3H, H-6, J 6.4), 2.64 (d, 1H, $-OH$, J 0.4), 3.82 (s, 3H, $-CO₂Me$), 4.29–4.35 (m, 1H, H-5), 4.39 (dd, 1H, H-4, $J_{3,4} \approx J_{4,5} \approx 7.0$), 4.89 (dd, 1H, H-3, J 6.4, 5.2), 4.96 (d, 1H, H-2, J 5.2); $\delta_{\rm C}$ $(CDCl_3, 100.6 MHz): -5.55, -4.85 (-Si(CH_3)_2),$ 17.70, 18.06 (C-6, $-SiCMe₃$), 25.56 (SiC($CH₃$)₃), 52.25 $(-CO_2CH_3)$, 67.02 (C-5), 70.22 (C-3), 85.30 (C-2), 86.63 (C-4), 170.67 (C-1).

4.3. Methyl 2,4-anhydro-5-azido-3-O-tert-butyldimethylsilyl-5,6-deoxy-D-gulonate 25

A solution of silyl ether 20 (0.117 g, 0.403mmol) and triphenylphosphine (0.212 g, 0.806mmol) in tetrahydrofuran (5.2mL) was prepared and stirred under nitrogen at 0° C in the dark. Diethyl azodicarboxylate (0.127mL, 0.806mmol) was added dropwise, then DPPA (0.087mL, 0.403mmol) added dropwise. After 15min, the solution was allowed to warm to room temperature. After 18 h, TLC (1:2, EtOAc/hexane) revealed the formation of a major product $(R_f 0.50)$. The solvent was removed and the residue purified by repeated flash chromatography (1:3, EtOAc/hexane), to give the 2,3 trans-D-Ala-D-Ser dipeptide scaffold 25 (0.090 g, 70%) as a white crystalline solid. Found: C, 49.91; H, 8.25; N, 13.15; C₁₃H₂₅N₃O₄Si requires: C, 49.50; H, 7.99; N, 13.32; HRMS m/z (CI+): found 316.1690 (MH⁺), $C_{13}H_{26}N_3O_4Si$ requires 316.1693; mp 29–30 °C; $[\alpha]_D^{25} =$ +10.4 (c, 0.96 in CHCl₃); v_{max} (NaCl) 2859–2955 (C– H), 2093 (N₃), 1739, 1759 (C=O); $\delta_{\rm H}$ (CDCl₃, 400 MHz): 0.08, 0.11 $(2 \times s, 2 \times 3H, SiMe₂), 0.92$ (s, 9H, Si^tBu), 1.16 (d, 3H, H-6, J 6.7), 3.82 (s, 3H, $-CO₂Me$), 4.06 (dq, 1H, H-5, J 8.2, 6.7), 4.55 (ddd, 1H, H-4, J 8.2, 6.3, 0.7), 4.79 (dd, 1H, H-3, J 4.9, 6.3), 4.96 (dd, 1H, H-2, J 4.9, 0.7); δ_C (CDCl₃, 100.6 MHz): $-5.44, -4.85$ ($-Si(CH_3)$), 15.47 (C-6), 17.83 ($-SiCMe_3$), 25.56 (SiC(CH₃)₃), 52.22 (–CO₂CH₃), 57.08 (C-5), 69.44 (C-3), 85.59 (C-2), 87.82 (C-4), 170.58 (C-1); MS (ESI+) m/z: 338.06 (MNa^+ , 100%).

4.4. Methyl 2,4-anhydro-5-O-benzyl-3-O-trifluoromethanesulfonyl-L-rhamnonate 23

Triflic anhydride (0.442mL, 2.696mmol) was added dropwise to a solution of pyridine (0.544mL, 6.74mmol) and alcohol 22 (0.359 g, 1.348mmol) in dichloromethane (5.4 mL) under nitrogen at $-78 \degree \text{C}$; the mixture was stirred at $-78\textdegree$ C for a further 20 min, before warming to 0 °C. After 3h, TLC (1:1, EtOAc/hexane) revealed that the starting material $(R_f 0.46)$ had been completely replaced by one product $(R_f \, 0.65)$. At this point, the reaction mixture was diluted with dichloromethane (40mL), washed with $0.1 M$ aqueous hydrochloric acid (20 mL) and then water (20mL). The organic fraction was dried over magnesium sulfate, filtered and the solvent removed. The crude material was purified by flash chromatography (2:3, EtOAc/hexane) to give triflate 23 (0.519 g, 97% yield) as a clear oil. Found: C, 45.48; H, 4.28; C15H17F3O7S requires: C, 45.23; H, 4.30; $[\alpha]_{\text{D}}^{26} = +13.1$ (c, 1.64 in CHCl₃); v_{max} (NaCl) 2873– 3040 (C–H), 1760 (C=O); $\delta_{\rm H}$ (CDCl₃, 400 MHz): 1.31 (d, 3H, H-6, J 6.2), 3.87 (s, 3H, $CO₂Me$), 4.16 (dq, 1H, H-5, J 8.4, 6.2), 4.56 (d, 1H, PhCH, J_{GEM} 10.8), 4.64 (d, 1H, PhCH', J_{GEM} 10.8), 4.75 (ddd, 1H, H-4, J 8.4, 6.1, 1.2), 5.16 (dd, 1H, H-2, J 4.6, 1.2), 5.72 (dd, 1H, H-3, J 6.1, 4.6), 7.28–7.36 (m, 5H, Ph); δ_c (CDCl₃, 100.6 MHz): 14.60 (C-6), 53.01 (CO₂CH₃), 70.77 (PhCH2), 72.08 (C-5), 79.29 (C-3), 81.14 (C-2), 84.36 $(C-4)$, 127.77, 127.91, 128.37 (Ph), 137.64 (C_{IPSO}), 168.17 (C-1); MS (APCI+) m/z : 416.00 (MNH₄, 100%).

4.5. Methyl 2,4-anhydro-5-O-benzyl-6-deoxy-L-altronate 26

Caesium trifluoroacetate (0.970 g, 3.909mmol) was added to a solution of triflate 23 (0.519 g, 1.303mmol) in butanone (7mL), and heated for 17h at 60° C. At this point TLC (1:1, EtOAc/hexane) indicated the formation of a major product $(R_f 0.43)$. The solvent was removed, and the crude material purified by flash chromatography (1:1, EtOAc/hexane) to give the inverted alcohol 26 (0.329 g, 95% yield) as a white crystalline solid. Found: C, 63.24; H, 6.75; $C_{14}H_{18}O_5$ requires: C, 63.15; H, 6.81; mp 97–98 °C; $[\alpha]_D^{26} = +34.4$ (c, 1.42 in CHCl₃); v_{max} (NaCl) 3417 (OH) 2874–3032 (C–H), 1734 (C=O); $\delta_{\rm H}$ (CDCl3, 400MHz): 1.15 (d, 3H, H-6, J 6.8), 3.25 (br s, 1H, $-OH$), 3.75–3.84 (m, 4H, H-5 and $CO₂Me$), 4.65– 4.69 (m, 3H, H-4 and PhCH2), 4.96 (dd, 1H, H-3, $J_{2,3} \approx J_{3,4} \approx 5.6$, 5.08 (d, 1H, H-2, J 7.2), 7.27–7.36 (m, 5H, Ph); δ_C (CDCl₃, 100.6MHz): 14.87 (C-6), 52.22 (CO₂CH₃), 67.10 (C-3), 72.13 (PhCH₂), 74.01 (C-5), 81.88 (C-2), 93.45 (C-4), 127.53, 127.57, 128.36 (Ph), 138.57 (C_{IPSO}), 170.69 (C-1). MS (APCI+) m/z: 284.1 (MNH⁺₄, 100%).

4.6. Methyl 2,4-anhydro-5-O-benzyl-3-O-tert-butyldimethylsilyl-6-deoxy-L-altronate 27

TBDMS triflate (0.061mL, 0.27mmol) was added dropwise to a stirred solution of alcohol 26 (0.036 g, 0.135mmol) and pyridine (0.043mL, 0.54mmol) in dichloromethane (0.8 mL) at $-20 \degree \text{C}$ under nitrogen. The solution was stirred for a further 20min at -20° C, then warmed to 0°C. After 1h, TLC (1:2, EtOAc/hexane) indicated the formation of a major product $(R_f 0.56)$ and the absence of any starting material $(R_f 0.19)$. The solution was diluted with dichloromethane (10mL), washed with water (2.5mL), dried

over magnesium sulfate, filtered and the solvent removed. The crude product was purified by flash chromatography (1:2, EtOAc/hexane) to give fully protected altronate ester 27 (0.049 g, 95% yield) as a clear oil. Found: C, 62.65; H, 8.01; $C_{20}H_{32}O_5Si$ requires: C, 63.12; H, 8.48; HRMS m/z (CI+): found 398.2360 $(MNH_4^+), C_{20}H_{36}NO_5Si$ requires 398.2363; $\lbrack \alpha \rbrack_{D}^{22} = +1.5$ $(c, 0.58 \text{ in } CHCl_3)$; v_{max} (NaCl) 2858–2953 (C–H), 1738, 1762 (C=O); $\delta_{\rm H}$ (CDCl₃, 400 MHz): 0.05, 0.06 $(2 \times s, 2 \times 3H, SiMe₂), 0.86$ (s, 9H, Si^tBu), 1.15 (d, 3H, H-6, J 6.4), 3.75–3.81 (m, 4H, H-5 and $-CO_2Me$), 4.66 (dd, 1H, H-4, $J_{3,4} \approx J_{4,5} \approx 4.2$), 4.69 (s, 2H, PhCH₂O–), 4.95 (dd, 1H, H-3, J 7.0, 4.8), 5.08 (d, 1H, H-2, J 7.0), 7.28–7.38 (m, 5H, Ph); δ_C (CDCl₃, 100.6 MHz): $-5.16, -5.05$ ($-Si(CH_3)_2$), 15.15 (C-6), 17.72 ($-SiCMe_3$), 25.43 (SiC(CH₃)₃), 51.80 (–CO₂CH₃), 67.48 (C-3), 72.04 $(PhCH₂O₋)$, 74.15 (C-5), 82.46 (C-2), 94.30 (C-4), 127.47, 127.56, 128.29 (Ph), 138.65 (C_{IPSO}), 170.08 (C-1). MS (ESI+) m/z : 381.21 (MH⁺, 24%), 398.24 $(MNH₄⁺, 100%), 403.19 (MNa⁺, 67%).$

4.7. Methyl 2,4-anhydro-3-O-tert-butyldimethylsilyl-6 deoxy-L-altronate 28

A solution of benzyl ether 27 (0.343 g, 0.901mmol) in 1,4-dioxane (5.5mL) was stirred under hydrogen in the presence of palladium black (0.086 g). After 18 h, TLC (1:1, EtOAc/hexane) indicated the formation of one product $(R_f 0.43)$ and the absence of any starting material $(R_f \ 0.68)$. The reaction mixture was degassed, flushed with nitrogen and then filtered through Celite[®]. The solvent was removed to give silyl ether 28 (0.258 g, 99% yield) as a clear oil. Found: C, 53.28; H, 8.70; $C_{13}H_{26}O_5Si$ requires: C, 53.76; H, 9.02; HRMS m/z (CI+): found 291.1624 (MH⁺), $C_{13}H_{27}O_5Si$ requires 291.1628; $[\alpha]_D^{22} = -0.3$ (c, 1.10 in CHCl₃); v_{max} (NaCl) 3460 (O–H), 2859–2954 (C–H), 1746 (C=O); $\delta_{\rm H}$ (CDCl₃, 400 MHz): 0.05, 0.07 ($2 \times s$, $2 \times 3H$, Si $Me₂$), 0.85 (s, 9H, Si^tBu), 1.12 (d, 3H, H-6, J 6.8), 2.47 (br s, 1H, $-OH$), 3.80 (s, 3H, $-CO₂Me$), 3.99 (dq, 1H, H-5, J 6.8, 2.8), 4.67 (dd, 1H, H-4, J 5.3, 2.8), 4.94 (dd, 1H, H-3, J 7.1, 5.3), 5.01 (d, 1H, H-2, J 7.1); δ_C (CDCl₃, 100.6 MHz): -5.21 , -4.95 $(-Si(CH_3)_2)$, 16.00 (C-6), 17.72 (SiCMe₃), 25.43 (SiC(CH₃)₃), 51.94 (-CO₂CH₃), 65.80 (C-3), 66.33 (C-5), 82.65 (C-2), 94.65 (C-4), 169.94 (C-1). MS (TOF FI+) m/z : 291.15 (MH⁺, 100%).

When the hydrogenation was conducted in methanol as solvents silyl ether 28 was formed in 62% yield together with methyl 2,4-anhydro-6-deoxy-L-altronate 29 (0.021 g, 31% yield) as a white crystalline solid. Found: C, 47.99; H, 7.12; $C_7H_{12}O_5$ requires: C, 47.72; H, 6.87; HRMS m/z (CI+): found 194.1024 (MNH⁺), C₇H₁₃O₅ requires 194.1028; mp 100-101 °C; $[\alpha]_D^{22} = +48.3$ (*c*, 0.84 in H₂O); v_{max} (KBr) 3433 (O–H), 2935 (C–H), 1737 (C=O); δ_H (D₂O, 400 MHz): 1.13 (d, 3H, H-6, J 7.0), 3.84 (s, 3H, -CO₂Me), 4.03 (dq, 1H, H-5, J 7.0, 4.0), 4.60 (dd, 1H, H-4, $J_{3,4} \approx J_{4,5} \approx 4.6$), 4.95 (dd, 1H, H-3, J 7.2, 5.6), 5.20 (d, 1H, H-2, J 7.2); δ_c (D₂O, 100.6 MHz : 16.25 (C-6), 53.20 (–CO₂CH₃), 66.10 (C-3), 66.92 (C-5), 82.77 (C-2), 93.56 (C-4), 172.74 (C-1). \overrightarrow{MS} (APCI+) m/z : 177.17 (MH⁺, 100%), 194.21 $(MNH₄⁺, 66%)$.

4.8. Methyl 2,4-anhydro-5-azido-3-O-tert-butyldimethylsilyl-5-deoxy-D-fuconate 30

Triphenylphosphine (0.120 g, 0.454mmol) in tetrahydrofuran (1.3mL) was added dropwise to a stirred solution of silyl ether 28 (0.066 g, 0.227 mmol) in tetrahydrofuran (1.3mL) under nitrogen at room temperature in the dark. DEAD (0.072mL, 0.454mmol) and DPPA (0.049mL, 0.227mmol) were added sequentially. After 15h, TLC (1:2, EtOAc/hexane) revealed the formation of a major product $(R_f \ 0.61)$. The solvent was removed, and the residue purified by flash chromatography (1:3, EtOAc/hexane), to give the 2,3-cis-D-Ala-D-Ser dipeptide scaffold 30 (0.065 g, 91% yield) as a clear oil. HRMS m/z (CI+): found 316.1697 (MH⁺), $C_{13}H_{26}N_3O_4Si$ requires 316.1693; $[\alpha]_D^{23} = -50.9$ (c, 0.74 in CHCl₃); v_{max} (NaCl) 2859-2954 (C-H), 2113 (N₃), 1740, 1761 (C=O); $\delta_{\rm H}$ (CDCl₃, 400 MHz): 0.05 (s, 6H, Si Me_2), 0.86 (s, 9H, Si^tBu), 1.35 (d, 3H, H-6, J 6.8), 3.51 (dq, 1H, H-5, J 6.8, 3.7), 3.80 (s, 3H, $-CO_2Me$), 4.68 (dd, 1H, H-4, J 4.7, 3.7), 4.83 (dd, 1H, H-3, J 7.0, 4.7), 5.07 (d, 1H, H-2, J 7.0); δ_C (CDCl₃, 100.6MHz): $-5.19, -5.08$ ($-Si(CH_3)$), 14.02 (C-6), 17.79 ($-SiCMe_3$), 25.43 (SiC(CH₃)₃), 51.91 (–CO₂CH₃), 57.55 (C-5), 68.05 (C-3), 82.19 (C-2), 93.19 (C-4), 169.60 (C-1); MS (ESI+) m/z : 316.2 (MH⁺, 94%), 333.2 (MNH₄⁺, 100%).

4.9. Methyl 2,4-anhydro-3-O-benzoyl-5-bromo-5,6-dideoxy-D-gulonate 31

N-Bromosuccinimide (0.595 g, 3.267mmol) and barium carbonate (0.307 g, 1.56mmol) were added to a solution of benzylidene acetal 12 (0.784 g, 2.97mmol) in carbon tetrachloride (20mL). The reaction mixture was stirred at 60° C for 22h, at which point TLC (1:2, EtOAc/hexane) revealed that the starting material $(R_f \ 0.26)$ had been replaced by a major product $(R_f 0.38)$. Dichloromethane (100mL) was added to the reaction mixture, and the solution washed with brine (85mL). The aqueous layer was further extracted with dichloromethane $(3 \times 50 \,\text{mL})$, the organic fractions then combined, dried over magnesium sulfate, filtered and the solvent was removed. The crude material was purified by flash chromatography (1:3, EtOAc/hexane) to give the bromide 31 (0.875 g, 86%) as a white crystalline solid. Found: C, 48.81; H, 4.46; $C_{14}H_{15}BrO_5$ requires: C, 49.00; H, 4.41; mp 93–94 °C; $[\alpha]_D^{22} = -31.6$ (c, 0.97 in CHCl₃); v_{max} (NaCl) 2955 (C–H), 1731 (br, 2 × C=O); δ_{H} (CDCl3, 400MHz): 1.72 (d, 3H, H-6, J 6.8), 3.86 (s, 3H, CO2Me), 4.56 (dq, 1H, H-5, J 8.6, 6.8), 4.99 (ddd, 1H, H-4, J 8.6, 6.7, 0.7), 5.13 (dd, 1H, H-2, J 4.6, 0.7), 5.85 (dd, 1H, H-3, J 6.7, 4.6), 7.47–7.51 (m, 2H, m-Ph), 7.61–7.65 (m, 1H, p-Ph), 8.04–8.06 (m, 2H, o-Ph); δ_C (CDCl₃, 100.6 MHz): 21.08 (C-6), 46.65 (C-5), 52.87 (CO₂CH₃), 69.66 (C-3), 81.65 (C-2), 85.89 (C-4), 128.47, 128.87, 129.96, 134.14 (Ph), 165.09, 169.46 $(2 \times C = 0)$.

4.10. Methyl 2,4-anhydro-5-azido-3-O-benzoyl-5-deoxy-L-rhamnonate 32

Sodium azide (1.25 g, 19.2mmol) was added to a solution of the D-gulonate bromide 31 (4.40 g, 12.8mmol) in DMSO (30mL) under nitrogen. The reaction mixture was heated at 85° C for 17h at which point it was diluted with dichloromethane (150mL). TLC (1:2, EtOAc/hexane) revealed that both the starting material and product had R_f 0.46. The solution was washed with water (30mL), and the aqueous layer further extracted with dichloromethane $(2 \times 150 \text{ mL})$; the organic fractions were then combined, dried over magnesium sulfate, filtered and the solvent removed. The crude material was purified by flash chromatography (1:2, EtOAc/hexane) to give azide 32 (2.38 g, 61%) as a colourless oil. Found: C, 55.30; H, 4.95; N, 13.37; $C_{14}H_{15}N_3O_5$ requires: C, 55.08; H, 4.95; N, 13.76; $[\alpha]_D^{22} = +43.5$ (c, 0.99 in CHCl₃); v_{max} (NaCl) 2954 (C–H), 2108 (N₃), 1720 (br, $2 \times C=O$); δ_H (CDCl₃, 400 MHz): 1.38 (d, 3H, H-6, J 6.5), 3.87 (s, 3H, $CO₂Me$), 4.10 (dq, 1H, H-5, J 8.4, 6.5), 4.75 (dd, 1H, H-4, J 8.4, 6.5), 5.12 (d, 1H, H-2, J 4.6), 5.90 (dd, 1H, H-3, J 6.5, 4.6), 7.47–7.51 (m, 2H, m-Ph), 7.60–7.65 (m, 1H, p-Ph), 8.08–8.10 (m, 2H, o-Ph); δ_c (CDCl₃, 100.6MHz): 14.75 (C-6), 52.92 (CO_2CH_3) , 55.92 (C-5), 69.28 (C-3), 82.32 (C-2), 84.66 $(C-4)$, 128.75–133.99 (Ph), 165.12, 169.64 (2 \times C=O).

4.11. Methyl 2,4-anhydro-5-azido-5-deoxy-L-rhamnonate 11

1M Aqueous sodium hydroxide (31.2mL, 31.2mmol) was added dropwise to a solution of azide 32 (2.38 g, 7.80mmol) in tetrahydrofuran (55mL) and water (7.7mL) under nitrogen. The solution was stirred at room temperature overnight, after which TLC (CMAH, 60:30:3:5) indicated the formation of one UV-inactive product $(R_f 0.34)$. Methanol (1550mL) and concd aqueous hydrochloric acid (15.5mL) were then added to the solution. After a further 24h, TLC (1:2, EtOAc/hexane) indicated the formation of one product $(R_f \ 0.17)$. The solution was neutralised with $NAHCO₃$ to pH6, filtered and half the solvent removed. Water (250mL) was added and the solution washed with dichloromethane $(3 \times 500 \,\text{mL})$. The organic fractions were combined, dried over magnesium sulfate, filtered and the solvent removed to give azide 11 (1.40 g, 89%) as a white crystalline solid. Found: C, 42.13; H, 5.77; N, 20.90; $C_7H_{11}N_3O_4$ requires: C, 41.79; H, 5.51; N, 20.89; mp 55–56°C; $[\alpha]_D^{22} = +75.1$ (c, 0.97 in CHCl₃); v_{max} (NaCl) 3433 (O–H), 2939 (C–H), 2099 (N₃), 1746 (C=O); $\delta_{\rm H}$ (CDCl3, 400MHz): 1.32 (d, 3H, H-6, J 6.8), 3.54 (d, 1H, $-OH$, J 8.4), 3.81 (s, 3H, $CO₂Me$), 4.10 (dq, 1H, H-5, J 6.8, 6.6), 4.56 (dd, 1H, H-4, $J_{3,4} \approx J_{4,5} \approx 6.6$), 4.85 (m, 1H, H-3), 4.99 (d, 1H, H-2, J 5.2); δ_C (CDCl₃, 100.6 MHz): 15.06 (C-6), 52.60 ($-CO_2CH_3$), 58.02 (C-5), 70.26 (C-3), 85.67 (C-2), 86.21 (C-4), 170.77 (C-1); MS $(CI+)$ m/z: 219.1 (MNH_4^+ , 100%), 202.1 (MH^+ , 11%).

4.12. Methyl 2,4-anhydro-5-azido-3-O-tert-butyldimethylsilyl-5-deoxy-L-rhamnonate 35

TBDMS triflate (0.747mL, 3.26mmol) was added dropwise to a stirred solution of azido alcohol 11 (0.328 g, 1.63mmol) and pyridine (0.525mL, 6.52mmol) in dichloromethane (6.5mL) at -20° C under nitrogen. The solution was stirred for a further 20 min at -20° C and then warmed to 0° C. After 2h, TLC (1:2, EtOAc/

hexane) indicated the formation of one product (R_f) 0.62) and the absence of the starting material (R_f) 0.28). The solution was diluted in dichloromethane (65mL), washed with water (16mL), dried over magnesium sulfate, filtered and the solvent removed. The residue was purified by flash chromatography (2:3, EtOAc/ hexane), to give L-ala-D-ser scaffold $35(0.445 \text{ g}, 87\%)$ as a clear oil. HRMS mlz (CI+): found 333.1954 (MNH₄); $C_{13}H_{29}N_4O_4Si$ requires 333.1958; $[\alpha]_D^{22} = +44.8$ (c, 1.16 in CHCl₃); v_{max} (NaCl) 2936 (C–H), 2096 (N₃), 1755 (C=O); $\delta_{\rm H}$ (CDCl₃, 400 MHz): 0.11 (s, 6H, SiMe₂), 0.92 (s, 9H, Si^tBu), 1.35 (d, 3H, H-6, J 6.5), 3.81 (s, 3H, $-CO₂Me$), 4.06 (dq, 1H, H-5, J 8.6, 6.5), 4.45 (dd, 1H, H-4, J 8.6, 6.0), 4.78 (dd, 1H, H-3, J 6.0, 4.7), 4.82 (d, 1H, H-2, J 4.7); δ_C (CDCl₃, 100.6MHz): $-5.25, -5.11$ ($-Si(CH_3)$), 14.55 (C-6), 17.94 ($-SiCMe_3$), 25.56 (SiC(CH_3)₃), 52.21 (–CO₂CH₃), 54.97 (C-5), 69.68 (C-3), 85.69 (C-2), 86.52 (C-4), 170.64 (C-1); MS $(APCI+)$ m/z: 200.16 (100%), 316.20 (MH⁺, 23%), $333.22~(\text{MNH}_4^+, 83\%)$.

4.13. Methyl 2,4-anhydro-5-azido-5-deoxy-3-O-trifluoromethanesulfonyl-L-rhamnonate 34

Triflic anhydride (1.41mL, 8.2mmol) was added dropwise to a solution of pyridine (1.68mL, 20.5mmol) and alcohol 11 (0.82 g, 4.1mmol) in dichloromethane (16 mL) under nitrogen at $-78 \degree \text{C}$. The reaction mixture was stirred at -78° C for a further 20 min, before warming to 0° C. After 2.25h, TLC (1:1, EtOAc/hexane) revealed that the starting material $(R_f 0.59)$ had been completely replaced by one product $(R_f \ 0.69)$. At this point, the reaction mixture was diluted with dichloromethane (160 mL), washed with 0.1 M aqueous hydrochloric acid (80mL) and then water (80mL). The organic fraction was dried over magnesium sulfate, filtered and the solvent removed. The crude material was purified by flash chromatography (2:5, EtOAc/hexane) to give triflate 34 (1.36 g, 100%) as a clear oil. Found: C, 29.21; H, 3.10; N, 12.23; $C_8H_{10}F_3N_3O_6S$ requires: C, 28.83; H, 3.02; N, 12.61; $\alpha_{\text{D}}^{25} = +8.6$ (c, 0.92 in CHCl₃); v_{max} (NaCl) 2961 (C–H), 2113 (N₃), 1761 (C=O); $\delta_{\rm H}$ (CDCl₃, 400 MHz): 1.41 (d, 3H, H-6, J 6.6), 3.87 (s, $3H, -CO₂Me$, 4.06 (dq, 1H, H-5, J 9.2, 6.6), 4.62 (ddd, 1H, H-4, J 9.2, 5.9, 1.2), 5.15 (dd, 1H, H-2, J 4.8, 1.2), 5.68 (dd, 1H, H-3, J 5.9, 4.8); δ_C (CDCl₃, 100.6 MHz): 14.34 $(C-6)$, 53.09 ($-CO₂CH₃$), 55.18 (C-5), 78.65 (C-3), 81.14 (C-2), 83.76 (C-4), 113.52, 116.70, 119.88, 123.06 (–OTf), 167.76 (C-1); MS (APCI+) m/z : 351.00 (MNH⁺₄, 100%).

4.14. Methyl 2,4-anhydro-5-azido-5,6-di-deoxy-L-altronate 15

Caesium trifluoroacetate (0.214 g, 0.87mmol) was added to a solution of triflate 34 (0.097 g, 0.29 mmol) in butanone (1.5mL), and heated for 3.5h at 60° C. At this point, TLC (1:1, EtOAc/hexane) indicated that the starting material $(R_f \ 0.59)$ had been replaced by a major product $(R_f 0.29)$. The solvent was removed, and the crude material purified by flash chromatography (1:1, EtOAc/hexane) to give azido ester 15 $(0.058 \text{ g}, 99\%)$ as a white crystalline solid. Found: C, 41.66; H, 5.52; N, 20.82; $C_7H_{11}N_3O_4$ requires: C, 41.79; H, 5.51; N,

20.89; mp 78–80 °C; $[\alpha]_D^{26} = +15.7$ (c, 0.99 in CHCl₃); mmax (NaCl) 3445 (O–H), 2921–2976 (C–H), 2094, 2136 (N₃), 1740 (C=O); δ _H (CDCl₃, 400 MHz): 1.20 (d, 3H, H-6, J 6.8), 3.25 (br s, 1H, –OH), 3.80–3.85 (m, 4H, $-CO_2Me$ and H-5), 4.68 (dd, 1H, H-4, $J_{3,4} \approx J_{4,5} \approx 4.8$), 4.90 (dd, 1H, H-3, $J_{2,3} \approx J_{3,4} \approx 5.8$), 5.11 (d, 1H, H-2, J 7.2); δ_C (CDCl₃, 100.6 MHz): 14.10 (C-6), 52.41 $(-CO_2CH_3)$, 58.37 (C-5), 67.21 (C-3), 81.85 (C-2), 92.34 (C-4), 170.33 (C-1); MS (APCI+) m/z: 202.1 $(MH^+, 43\%)$, 219.1 $(MNH_4^+, 100\%)$.

4.15. Methyl 2,4-anhydro-5-azido-3-O-tert-butyldimethylsilyl-5,6-di-deoxy-L-altronate 33

TBDMS triflate (1.32mL, 5.78mmol) was added dropwise to a solution of alcohol 15 (0.582 g, 2.89mmol) and pyridine (0.93mL, 11.56mmol) in dichloromethane (11 mL) at -20°C under nitrogen. The reaction mixture was stirred for a further 20 min at -20° C, and then warmed to 0°C. After 1.5h, TLC (1:2, EtOAc/hexane) indicated the formation of a major product $(R_f \ 0.52)$ and the absence of starting material $(R_f 0.10)$. The solution was diluted in dichloromethane (150mL), washed with water (40mL), dried over magnesium sulfate, filtered and the solvent removed. The residue was purified by flash chromatography (1:2, EtOAc/hexane) to give the silyl protected 2,3-cis-L-Ala-D-Ser dipeptide scaffold 33 (0.906 g, 99%) as a clear oil. Found: C, 49.71; H, 8.04; N, 13.05; C₁₃H₂₅N₃O₄Si requires: C, 49.50; H, 7.99; N, 13.32; $[\alpha]_D^{25} = -7.1$ (c, 0.94 in CHCl₃); v_{max} (NaCl) 2859–2954 (C–H), 2128 (N₃), 1740, 1762 (C=O); $\delta_{\rm H}$ $(CDCl_3, 400 MHz)$: 0.06, 0.08 $(2 \times s, 2 \times 3H, SiMe_2)$, 0.86 (s, 9H, Si^tBu), 1.20 (d, 3H, H-6, J 6.8), 3.76 (dq, 1H, H-5, J 5.2, 6.8), 3.80 (s, 3H, $-CO₂Me$), 4.65 (ddd, 1H, H-4, J 0.8, $J_{3,4} \approx J_{4,5} \approx 5.0$, 4.82 (dd, 1H, H-3, J 7.2, 4.8), 5.07 (dd, 1H, H-2, J 7.2, 0.8); δ_C (CDCl₃, 100.6 MHz): -5.26 , -5.03 $(-Si(CH_3)_2)$, 14.51 (C-6), 17.76 (–SiCMe₃), 25.41 (SiC(CH₃)₃), 51.94 (–CO₂CH₃), 58.57 (C-5), 67.83 (C-3), 82.46 (C-2), 93.12 (C-4), 169.62 (C-1); MS (APCI+) m/z: 258.1 (100%), 316.2 $(MH^+, 93\%)$, 333.2 (MNH₄, 95%).

4.16. Methyl 2,4-anhydro-5-azido-3-O-benzoyl-5-deoxy-D-lyxonate 37

Sodium azide (449mg, 6.90mmol) was added in one portion to a solution of bromide 36 (1.033 g, 3.14mmol) in DMF (29mL). The reaction mixture was stirred at 70-C overnight after which complete conversion of the starting material to one major product was seen (R_f) 0.55, 1:2, EtOAc/hexane). A few drops of water were added and the solvent removed in vacuo. The resulting solid was dissolved in ethyl acetate (150mL) and washed with brine (100 mL). The aqueous layer was further extracted with ethyl acetate $(3 \times 70 \text{ mL})$, dried (magnesium sulfate) and the solvent was removed. The residue was purified by column chromatography (1:6, EtOAc/hexane) to give the azide 37 (820mg, 89% yield) as a colourless oil. HRMS m/z (CI+): found 292.0936 (M+H⁺); $C_{13}H_{14}N_3O_5$ requires 292.0933; $[\alpha]_D^{22} = +103.5$ (c, 1.03 in CHCl₃); v_{max} (thin film): 2105 (N₃), 1728 (br, C=O); $\delta_{\rm H}$ (CDCl₃, 400 MHz): 3.67 (1H, dd, H-5, J 13.5, 5.0), 3.72 (1H, dd, H-5^{\prime} J 13.5, 6.0), 3.88 (3H, s,

OMe), 5.15 (1H, ddt, H-4, J 5.9, 5.2, 0.7), 5.27 (1H, dd, H-2, J 5.1, 0.7), 5.82 (1H, dd, H-3, J 6.6, 5.2), 7.48 $(2H, m, m-ArH), 7.64$ (1H, m, p-ArH), 8.18 (2H, m, o-ArH); δ_C (CDCl₃, 100.6 MHz): 50.5 (C-5), 69.7 (C-3), 82.1 (C-4, C-2), 128.3 (m-ArCH), 128.7 (o-ArCH), 129.9 (p-ArCH), 134.0 (ArC), 165.2 (PhC=O), 169.4 $(C=O)$; m/z (APCI+ve): 292 (M+H⁺, 12%), 105 (100%).

4.17. Methyl 5-azido-4-formyl-3-oxa-pentanoate 38

Sodium methoxide (1.9mg, 0.035mmol) in methanol (0.036 mL) was added to a solution of azide 37 (21 mg, 0.07 mmol) in methanol (0.57 mL) at 0° C. The reaction mixture was stirred at room temperature for 4h after which time a further portion of sodium methoxide (1mg, 0.018mmol) in methanol (0.018mL) was added. After another hour, very little starting material (R_f) 0.61) was seen to remain by TLC (1:2 EtOAc/hexane) and the formation of three products observed $(R_f 0.89,$ 0.27 and 0.15). The mixture was neutralised with Amberlite resin (IR 120, H^+ form), filtered and concentrated under reduced pressure. The crude mixture was partially purified by column chromatography (1:5 EtOAc/hexane). The spectral data of the major product was consistent with structure 38 (R_f 0.27) (5 mg, 37%). v_{max} (thin film): 2105 (s, N₃), 1760 (s, C=O), 1704 (s, C=O), 1620 (s); δ_H (CDCl₃, 200 MHz): 3.79 (1H, s, H-4), 3.82 (3H, s, OMe), 4.55 (2H, s, H-5), 5.15–5.25 (2H, dd, H-2, J 3.7, 16.5), 9.35 (1H, s, CHO).

4.18. Methyl 2,4-anhydro-5-azido-5-deoxy-D-lyxonate 41

Aqueous sodium hydroxide (1M, 9mL) was added to a solution of azide 37 (655mg, 2.2mmol) in a mixture of THF (14mL) and water (2mL). After 12 h, all starting material had been converted to one spot by TLC $(R_f \quad 0.53, \quad \text{chloroform/methanol/water/acetic} \quad \text{acid},$ 60:30:5:3). A 1% solution of concentrated hydrochloric acid (3mL) in methanol (300mL) was added to sodium salt 42 and the reaction stirred at room temperature overnight to give one major product $(R_f \ 0.32, 1:2)$ EtOAc/hexane). The reaction mixture was neutralised with saturated aqueous sodium bicarbonate and concentrated under reduced pressure. The residue was purified by column chromatography to give the deprotected azide 41 as a white crystalline solid (377mg, 90%). Found: C, 38.59; H, 4.81; N, 22.59; $C_6H_9N_3O_4$ requires: C, 38.51; H, 4.85; N, 22.45; mp $64-67^{\circ}$ C; $[\alpha]_D^{22} = +8.8$ $(c, 0.98$ in CHCl₃); v_{max} (thin film): 3440 (br, OH), 2106 (N₃), 1739 (C=O); δ_H (CDCl₃, 400 MHz): 3.62 (2H, dd, H-5, H-5', J 13.6, 3.9), 3.82 (3H, s, OMe), 3.79–3.85 (1H, br m, OH), 4.87 (1H, dd, H-3, J 6.8, 5.3), 4.91–4.95 (1H, m, H-4), 5.77 (1H, d, H-2, J 5.3); δ_C (CDCl₃, 100.6 MHz): 51.5 (C-5), 52.9 (OCH₃), 70.5 $(C-3)$, 84.1 $(C-4)$, 86.8 $(C-2)$, 171.0 $(C=0)$; m/z \widehat{A} PCI+ve): 205 (M + NH₄, 75%), 188 (M+H⁺, 22%), 162 (100%), 160 (M+H⁺ $-N_2$, 52%).

4.19. Isopropyl 2,4-anhydro-5-azido-5-deoxy-D-lyxonate 40

A solution of methyl ester 41 (225mg, 1.2mmol) in isopropanol (2mL) was heated with para-toluenesulfonic

acid (p-TSA) (4.6 mg, 0.024 mmol) at 70° C overnight, after which TLC showed that all the starting material had been converted to one major product $(R_f 0.79, 1:1)$ EtOAc/hexane). Solid sodium bicarbonate was added to neutralise the solution to pH 5. The resulting mixture was pre-absorbed onto silica gel and purified by column chromatography (1:5, EtOAc/hexane) to yield isopropyl azidoester 40 as a white crystalline solid (256mg, 88%). Found: C, 44.53; H, 5.96; N, 19.10; $C_8H_{13}N_3O_4$ requires: C, 44.65; H, 6.09; N, 19.53; HRMS: m/z (CI+) found 233.1245 $(M + NH_3^+)$; C₈H₁₇N₄O₄ requires 233.1249; mp 57–59 °C; $[\alpha]_D^{23} = +26.4$ (c, 0.95 in CHCl₃); v_{max} (thin film): 3368 (m, br, OH), 2111 (s, N₃), 1738 (s, C=O); δ_H (CDCl₃, 400 MHz): 1.29 (3H, d, (CH₃)C, J 6.3), 1.31 (3H, d, (CH_3) 'C, J 6.3), 3.42–3.58 (1H, br, OH), 3.60 (1H, dd, H-5, J 13.6, 3.6), 3.84 (1H, dd, H-5', J 13.6, 4.6), 4.83 (1H, dd, H-3, J 6.8, 5.3), 4.91-4.95 (1H, m, H-4), 5.02 (1H, dd, H-2, J 5.3, 0.8), 5.09– 5.19 (1H, septet, $CH(CH_3)_2$, J 6.3); δ_C (CDCl₃, 100.6MHz): 21.7 (2C, C(CH3)2), 51.2 (C-5), 69.4 (C-3), 70.1 (C-4), 83.4 ($C(CH_3)$), 86.6 (C-2), 169.6 (C=O); m/z (APCI+ve): 233 (M + NH₄, 62%), 216 $(M+H^+, 5\%)$, 190 (100%).

4.20. Isopropyl 2,4-anhydro-5-azido-3-O-tert-butyldimethylsilyl-5-deoxy-D-lyxonate 45

TBDMS triflate (1.17mL, 5.08mmol) was added dropwise to a solution of azide 40 (546mg, 2.54mmol) in dichloromethane (15mL) and pyridine (0.82mL, 10.16mmol). The reaction mixture was stirred for 20 min at -20° C. The solution was allowed to warm to 0° C and after 1.25h, TLC (1:2, EtOAc/hexane) showed the complete conversion to one product (R_f) 1.0). The reaction was diluted with dichloromethane (40mL), washed with water (10mL), dried (magnesium sulfate) and concentrated under reduced pressure. The residue was purified by column chromatography (1:2, EtOAc/hexane) to give title compound 45 as a colourless oil (822mg, 98%). Found: C, 51.26; H, 8.25; N, 12.43; $C_{14}H_{27}N_3O_4Si$ requires: C, 51.04; H, 8.26; N, 12.75; $[\alpha]_{\text{D}}^{24} = -8.8$ (c, 0.98 in CHCl₃); v_{max} (thin film): 2102 (s, N₃), 1751 (s, C=O); $\delta_{\rm H}$ (CDCl₃, 400 MHz): 0.08 $(3H, s, SiCH₃), 0.11 (3H, s, SiCH₃), 0.91 (9H, s,$ $SiC(CH_3)$, 1.30 (3H, s, OCH(CH₃)), 1.29 (3H, s, OCH(CH₃)), 3.60 (1H, dd, H5, J 13.1, 5.4), 3.71 (1H, dd, H-5', J 13.1, 6.5), 4.78 (1H, m, H-3), 4.86 (1H, m, H-4), 4.89 (1H, d, H-2, J 4.9), 5.14 (1H, septet, CH(CH₃)₂, J 6.2); δ_C (CDCl₃, 100 MHz): -2.5, -2.1 $(2 \times \text{SiCH}_3)$, 20.8 (SiC(CH₃)₃), 24.6 (OCH(CH₃)₂), 28.5 $(SiC(CH_3)_3)$, 53.3 (C-5), 72.0 (OCH(CH₃)₂), 72.2 (C-3), 86.5 (C-4), 88.9 (C-2), 172.4 (C=O); m/z (APCI+ve): 302 (M+H⁺ $-N_2$, 20%), 128 (100%).

4.21. Isopropyl 2,4-anhydro-5-azido-5-deoxy-3-O-trifluoromethanesulfonyl-D-lyxonate 39

Triflic anhydride (0.125mL, 0.74mmol) was added dropwise to a solution of alcohol 40 (100mg, 0.465mmol) in dichloromethane (8mL) and pyridine $(0.113 \,\text{mL}, 0.4 \,\text{mmol})$ at $-30\,\text{°C}$. The reaction mixture was stirred at -30 to $-10\degree$ C for 2.5h when TLC (1:3, EtOAc/hexane) showed the complete conversion of starting material $(R_f \ 0.17)$ to one product $(R_f \ 0.72)$. The solution was diluted with dichloromethane (40mL) and washed with 2M aqueous hydrochloric acid (20mL). The aqueous layer was extracted with dichloromethane $(3 \times 10 \text{ mL})$ and the combined organic layers washed with brine (30mL), dried over magnesium sulfate and concentrated under reduced pressure. The residue was purified by column chromatography (1:3, EtOAc/hexane) to yield triflate 39 as a colourless oil (155mg, 96%). Found: C, 31.58; H, 3.67; N, 12.04; $C_9H_{12}F_3N_3O_6S$ requires: C, 31.13; H, 3.48; N, 12.10; $[\alpha]_{\text{D}}^{26} = +41.8$ (c, 1.04 in CHCl₃); v_{max} (thin film): 2111 (S, N_3) , 1750 $(S, C=O)$; δ_H (CDCl₃, 400MHz): 1.31 (3H, d, OCH(CH₃)₂, J 6.3), 1.32 (3H, d, OCH(CH₃)₂, J 6.3), 3.72 (1H, dd, H-5, J 13.5, 5.5), 3.77 (1H, dd, H-5, J 13.5, 5.5), 5.04 (1H, a-dq, H-4, J 5.6, 1.1), 5.16 (1H, septet, $CH(CH_3)_2$, J 6.3), 5.23 (1H, dd, H-2, J 5.1, 1.3), 5.68 (1H, a-t, H-3, J 5.8); δ_c (CDCl₃, 100 MHz): 21.5, $(2 \times OCH(CH_3)_2)$, 50.0 (C-5), 70.6 $(OCH(CH₃)₂), 78.1 (C-3), 81.0 (C-4), 81.5 (C-2), 116.7,$ 119.9 (CF₃), 166.7 (C=O); m/z (APCI+ve): 365 $(M + NH₄⁺, 100%).$

4.22. Isopropyl 2,4-anhydro-5-azido-5-deoxy-D-arabinonate 43

Caesium trifluoroacetate (366mg, 1.49mmol) was added to a solution of triflate 39 (129mg, 0.37mmol) in 2-butanone (4mL). The reaction mixture was heated to 60° C for 18 h after which TLC (1:3, EtOAc/hexane) showed conversion of the starting material $(R_f 0.72)$ to one product (R_f 0.07). The reaction mixture was concentrated under reduced pressure and the residue purified by column chromatography (1:1, EtOAc/hexane) to give alcohol 43 as a white solid (78mg, 98%). Found: C, 44.9; H, 6.11; N, 19.52; C₈H₁₃N₃O₄ requires: C, 44.65; H, 6.09; N, 19.53; mp $91-93$ °C (from EtOAc/hexane); $[\alpha]_{\text{D}}^{26} = +45.9$ (c, 1.04 in CHCl₃); v_{max} (thin film): 3412 (br m, OH), 2109 (m, N₃), 1726 (s, C=O); $\delta_{\rm H}$ (CDCl₃, 400MHz): 1.31 (3H, d, CH(CH3)2, J 6.2), 1.33 (3H, d, $CH(CH₃)₂, J 6.2), 2.80–3.00 (1H, br, OH), 3.38–3.43$ $(1H, dd, H-5, J 14.0, 3.0), 3.63-3.68 (1H, dd, H-5', J)$ 14.0, 2.9), 4.90–5.0 (2H, m, H-3, H-4), 5.07 (1H, d, H-2, J 6.1), 5.2 (1H, septet, J 6.3); δ_c (CDCl₃, 100 MHz): 21.8 (CH(CH₃)₂), 21.9 (CH(CH₃)₂), 52.4 (C-5), 67.6 $(C-3)$, 69.6 $(CH(CH_3)_2)$, 81.7 $(C-2)$, 89.0 $(C4)$, 169.4 $(C=0)$; m/z (APCI+ve): 233 (M + NH⁺₄, 100%), 216 $(M+H^+, 35\%).$

4.23. Isopropyl 2,4-anhydro-5-azido-3-O-tert-butyldimethylsilyl-5-deoxy-D-arabinonate 44

TBDMS triflate (0.17mL, 0.72mmol) was added to a solution of alcohol 43 (78mg, 0.36mmol) in dichloromethane (2.2mL) and pyridine (0.12mL, 1.45mmol) added at -20° C. The reaction mixture was stirred at -20° C for 20 min and then allowed to warm to 0 °C. After 1h at 0° C, TLC (1:2, EtOAc/hexane) showed complete conversion of starting material $(R_f 0.21)$ to one product $(R_f 0.86)$. The reaction was diluted with dichloromethane (30mL), washed with water (10mL), dried over magnesium sulfate and concentrated under reduced pressure. The residue was purified by column chromatography (1:2, EtOAc/hexane) to give azide 44 as a colourless oil (57mg, 48%). Found: C, 51.09; H, 8.71; N, 12.36; C₁₄H₂₇N₃O₄Si requires: C, 51.04; H, 8.26; N, 12.75; $[\alpha]_D^{26} = +50.3$ (c, 0.815 in CHCl₃); v_{max} (thin film): 2105 (s, N₃), 1753, 1732 (s, C=O); $\delta_{\rm H}$ (CDCl₃, 400 MHz): 0.051 (3H, s, SiCH₃), 0.054 (3H, s, SiCH₃), 0.86 (9H, s, SiC(CH₃)₃), 1.30 (3H, d, CH(CH₃)₂, J 6.3), 1.31 (3H, d, CH(CH₃), J 6.3), 3.31–3.35 (1H, dd, $H-5$, J 14.0, 3.1), 3.60–3.65 (1H, dd, $H-5'$, J 14.0, 3.1), 4.86–4.93 (2H, m, H-3, H-4), 5.02 (1H, d, H-2, J 6.8), 5.09–5.18 (1H, septet, CH (CH₃)₂, J 6.3); δ_c (CDCl₃, 100 MHz): -5.2 (SiCH₃), -5.0 (SiCH₃), 18.0 (SiC $(CH₃)₃$, 21.9 (CH(CH₃)₂), 22.0 (CH(CH₃)₂), 25.6 (×2) $(SiC(CH_3)_3)$, 52.3 (C-5), 67.7 (C-3), 69.0 (CH(CH₃)₂), 82.6 (C-2), 89.8 (C-4), 168.7 (C=O); m/z (APCI+ve): 347 ($\dot{M} + NH_4^+$, 99%), 330 ($M+H^+$, 100%).

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